

# HYBRID

ONE LAYER TECHNOLOGY

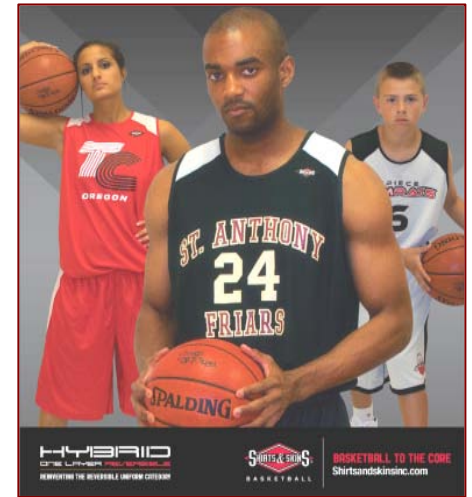
## HYBRID "ONE LAYER" REVERSIBLE UNIFORM

### CAN YOU PRINT?

YES! The Hybrid Reversible with "One Layer" technology has been developed with screenprinting in mind and our special "One Layer" screenprinting guideline below is designed to help you achieve the best results.

### HYBRID FEATURES & ADVANTAGES

- Lightweight, breathable and durable "One Layer" construction
- In-Stock and suitable for screenprinting
- Designed to be stylish yet ultra comfortable



## RECOMMENDED GUIDELINES

**FABRIC DETAILS:** One Layer Reversible CD  
100% Polyester, 220 g/m2  
Moisture Management, Heat Management

To enhance the overall appearance of screenprinting on the "One Layer Reversible" uniforms, we recommend that you follow the below printing instructions. Each printer may develop their own unique techniques for printing efficiency. This is our guideline to assist you!

- Send blank garments down dryer first for pre-shrinking.
- A gas dryer will achieve the best curing of ink.
- Clean pallets - any ink on pallet will transfer on reverse side.
- Mist spray should be used. Web spray can leave spotting on reverse side.
- Polyester based high opacity athletic ink should be used for vibrancy of the color, (especially on darks). Suggested inks: Rutland, Union, Wilflex
- On bright colors on dark fabric, we recommend a coarser mesh (i.e. 110, 155) for ease of application and the correct pressure.
- Moderate pressure- Too much pressure or ink can force the ink into the reverse side of the fabric creating a "ghosted" image. Do not "double hit" colors.
- Cure at 330 degrees to avoid fading, cracking or bleeding, maintaining temperature.
- When printing on reverse side, line up the main side print to the reverse side logo and/or numbers as best as possible.

*Shirts & Skins will not be responsible for shrinkage/defects caused when garments are embellished or altered from original manufacturers design.*



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